

# Work Order ID 68040

Tuesday, April 05, 2011 3:12:07 PM

Ship 19/04



Page 1

Item ID: D4272-014

Accept



Setup Start



Revision ID:

Stop



Item Name: Basket Assembly, Lightweight Lid, RH

Start Date: 4/5/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 4/8/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

*Handwritten initials*

Date:

*11-04-15*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
<b>Draw Nbr</b>	<b>Revision Nbr</b>								
D4272	C								
100	Pick Kit	0.00							
Packaging	Memo	0.00							
Packaging									
110	Assemble as per dwg	0.00							
HandFinish	<i>and install Placard</i>	0.00							
Hand Finishing	Memo	0.00							
	<i>11/04/15</i>								
120	QC5- Inspect part completeness to step on W/O	0.00							
QC	Memo	0.00							
Quality Control									

*Handwritten signature* 11/4/15 (1)

*Handwritten signature* 11/04/12 (1)

*Handwritten signature* (4)

*Subtotal*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 68040**

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Item ID: D4272-014

Accept



Setup Start



Revision ID:

Stop



Item Name: Basket Assembly, Lightweight Lid, RH

Start Date: 4/5/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 4/8/2011 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

Identify as per dwg &amp; Stock Location: \_\_\_\_\_

0.00



Packaging

Memo

PAP 68085

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00



QC

Quality Control

Memo

0.00

ME

11-04-19

W/O:		WORK ORDER CHANGES					
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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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# Picklist Print

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Page 1

Work Order ID: 68040

Parent Item: D4272-014

Parent Item Name: Basket Assembly, Lightweight Lid, RH





Start Date: 4/5/2011

Required Date: 4/8/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 11.01.20 AS PER DWG REV.C DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4273-042  Basket Base Assembly, RH		Manufactured	No			100	Each	0.0000	1	1			
D2530  Handle Weldment		Manufactured	No			100	Each	13.0000	1	1 ✓			
<div> <div>Location</div> <div>ST506</div> <div>66171</div> <div>66563</div> </div> <div> <div>Loc Qty</div> <div>13</div> <div>5</div> <div>8</div> </div> <div> <div>Loc Code</div> <div>66171</div> </div>													
D2535  Spring		Manufactured	No			100	Each	65.0000	2	2 ✓			
<div> <div>Location</div> <div>ST504</div> <div>64280</div> <div>66764</div> </div> <div> <div>Loc Qty</div> <div>65</div> <div>11</div> <div>54</div> </div> <div> <div>Loc Code</div> <div>64280</div> </div>													
D2537  Bushing		Manufactured	No			100	Each	58.0000	2	2 ✓			
<div> <div>Location</div> <div>ST504</div> <div>65077</div> <div>66972</div> </div> <div> <div>Loc Qty</div> <div>58</div> <div>16</div> <div>42</div> </div> <div> <div>Loc Code</div> <div>65077</div> </div>													

10

JBE

JBE

JBE

WJB 11/04/15

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 68040



Parent Item: D4272-014



Parent Item Name: Basket Assembly, Lightweight Lid, RH

Start Date: 4/5/2011

Required Date: 4/8/2011

Start Qty: 1.00

Required Qty: 1.00

D2690-6  
  
 Lanyard Assembly

Manufactured No

100 Each

41.0000

2 2 ✓



*JB*

Location

Loc Qty

Loc Code

ST020

41

66029

2

66509

19

66873

20

66509

D2931  
  
 Bumper

Manufactured No

100 Each

696.0000

2 2 ✓



*JB*

Location

Loc Qty

Loc Code

ST504

696

46064

696

46064

D3912-041  
  
 Eyebolt Receiver Assembly

Manufactured No

100 Each

4.0000

1 1 ✓



*JB*

Location

Loc Qty

Loc Code

st507

4

66996

4

66996

D3915-041  
  
 Light Lid Assembly, Long Basket

Manufactured No

100 Each

0.0000

1 1



67918

*JB*

D3917-3  
  
 Washer

Manufactured No

100 Each

20.0000

6 6 ✓



*11/04/15*

Location

Loc Qty

Loc Code

ST092

20

66903

20

66903

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Parent Item: D4272-014

Parent Item Name: Basket Assembly, Lightweight Lid, RH

Start Date: 4/5/2011

Required Date: 4/8/2011

Start Qty: 1.00

Required Qty: 1.00

D3953-3  
  
 Gas Spring Stud, Lid

Manufactured No

100 Each

12.0000

2

2 ✓



68230

JB C

Location

Loc Qty

Loc Code

ST096

12

67859

12

D3953-7  
  
 Spring Spacer - 1

Manufactured No

100 Each

19.0000

2

2



B 68464<sup>10</sup> JB C

Location

Loc Qty

Loc Code

ST096

19

65053

4

65621

3

67860

12

D3953-9  
  
 Gas Spring Washer

Manufactured No

100 Each

16.0000

2

2 ✓



67860 1+

68231C

JB C

Location

Loc Qty

Loc Code

ST089

16

66162

16

D3953-17  
  
 Gas Spring Spacer

Manufactured No

100 Each

8.0000

2

2 ✓



67968

JB 11/04/12  
 C

Location

Loc Qty

Loc Code

ST096

8

65138

8

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 68040

Parent Item: D4272-014

Parent Item Name: Basket Assembly, Lightweight Lid, RH

Start Date: 4/5/2011

Required Date: 4/8/2011

Start Qty: 1.00

Required Qty: 1.00

D3953-19 Manufactured No

100 Each

9.0000

1

1

✓



Gas Spring Bracket



*JB*

Location

Loc Qty

Loc Code

ST096

9

59213

1

64810

8

64810

D3953-21 Manufactured No

100 Each

8.0000

1

1

✓



Gas Spring Bracket



*JB*

Location

Loc Qty

Loc Code

ST096

8

66110

8

66110

D3969-3 Manufactured No

100 Each

4.0000

1

1

✓



Spring (Basket Lid)



*JB*

Location

Loc Qty

Loc Code

ST272

4

64285

4

64285

D4021-5 Manufactured No

100 Each

9.0000

1

1



Blanking Plate



*JB*

Location

Loc Qty

Loc Code

WA005

9

67008

9

67008

D4150-041 Manufactured No

100 Each

1.0000

1

1



Attachment Arm Assembly



*JB 11/04/15*

Location

Loc Qty

Loc Code

GA

1

67694

1

67694

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Page 4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 68040

Parent Item: D4272-014

Parent Item Name: Basket Assembly, Lightweight Lid, RH

Start Date: 4/5/2011

Required Date: 4/8/2011

Start Qty: 1.00

Required Qty: 1.00

D4151-041  
Basket Fwd Hardpoint Assembly, Lower

Manufactured No 100 Each 2.0000

1

1 ✓  
68270 JB A

Location Loc Qty Loc Code

ST134 2  
67656 2

~~67656~~

D4151-043  
Basket Fwd Hardpoint Assembly, Upper

Manufactured No 100 Each 0.0000

1

1 ✓  
67657 JB A

AN3-10A  
Bolt

Purchased No 100 Each 34.0000

3

3 ✓  
JB A

Location Loc Qty Loc Code

ST351 34  
116400 34

116400

AN3-14A  
Bolt

Purchased No 100 Each 23.0000

4

4 ✓  
JB A

Location Loc Qty Loc Code

ST351 23  
116978 23

116978

AN3-20A  
Bolt

Purchased No 100 Each 40.0000

2

2 ✓  
11/04/15 JB A

Location Loc Qty Loc Code

ST352 40  
115371 40

115371

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Page 5

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 68040

Parent Item: D4272-014

Parent Item Name: Basket Assembly, Lightweight Lid, RH

Start Date: 4/5/2011

Required Date: 4/8/2011

Start Qty: 1.00

Required Qty: 1.00

AN4-12 Purchased No 100 Each 42.0000 3 3 ✓



Bolt



JB

Location Loc Qty Loc Code

ST357 42  
116786 42

116786

AN4-13A Purchased No 100 Each 296.0000 6 6



Bolt



m 11 7313

JB

Location Loc Qty Loc Code

ST357 296  
117094 296

AN4C15 Purchased No 100 Each 10.0000 1 1 ✓



BOLT



JB

Location Loc Qty Loc Code

ST358 10  
114669 10

114669

AN5-17A Purchased No 100 Each 74.0000 2 2 ✓



Bolt



JB

Location Loc Qty Loc Code

ST339 74  
116590 74

116590

AN5-21A Purchased No 100 Each 44.0000 2 2 ✓



Bolt



JB 11/04/15

Location Loc Qty Loc Code

ST339 44  
114714 44

114714

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Page 6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 68040

Parent Item: D4272-014

Parent Item Name: Basket Assembly, Lightweight Lid, RH

Start Date: 4/5/2011

Required Date: 4/8/2011

Start Qty: 1.00

Required Qty: 1.00

AN310-4 Purchased No 100 Each 28.0000 3  
  
 NUT -1

3 2 ✓  
 m117442 1x ✓

Location Loc Qty Loc Code

ST324 28  
 116786 28

116786  
 3 ✓

AN310C4 Purchased No 100 Each 34.0000 3  
  
 Nut

JB ✓

Location Loc Qty Loc Code

ST324 34  
 116741 34

116741  
 2 ✓

MS20600-AD4W3 Purchased No 100 Each 931.0000 2  
  
 Cherry Rivets

JB ✓

Location Loc Qty Loc Code

ST321 494  
 111636 494  
 WA018 437  
 107939 437

111636

MS21042L3 Purchased No 100 Each 2,051.000 9  
  
 Nut

9 ✓

Location Loc Qty Loc Code

ST300 2051  
 116391 451  
 116540 800  
 116549 800

116391

JB 11/04/15  
 ✓

Tuesday, April 05, 2011 3:12:15 PM

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Parent Item: D4272-014

Parent Item Name: Basket Assembly, Lightweight Lid, RH

Start Date: 4/5/2011

Required Date: 4/8/2011

Start Qty: 1.00

Required Qty: 1.00

MS21042L4 Purchased No 100 Each 3,113.000 6 6 ✓  
Nut

Location	Loc Qty	Loc Code
ST300	3113	
116188	1113	
116823	2000	

116188

MS21042L5 Purchased No 100 Each 857.0000 4 4 ✓  
Nut

Location	Loc Qty	Loc Code
ST300	857	
115594	97	
116105	500	
116548	260	

116105

MS24665-151 Purchased No 100 Each 517.0000 4 4 ✓  
Cotter Pin

Location	Loc Qty	Loc Code
ST309	517	
17566	517	

17566

MS24665-300 Purchased No 100 Each 98.0000 2 2 ✓  
Cotter Pin

Location	Loc Qty	Loc Code
ST309	98	
116823	98	

116823

AS 11.04.15  
perm. ch 4307-265  
Placard

Qty 1

Batch #: 66327

Tuesday, April 05, 2011 3:12:15 PM

Shop Packet Print

Page 8

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Parent Item: D4272-014

Parent Item Name: Basket Assembly, Lightweight Lid, RH

Start Date: 4/5/2011

Required Date: 4/8/2011

Start Qty: 1.00

Required Qty: 1.00

NAS1149DN832J Purchased No  
WASHER

100 Each 106.0000 2

2 ✓



117316

JB L

Location Loc Qty Loc Code

ST297 106  
116857 106

NAS1149F0332P Purchased No  
WASHER

100 Each 22.0000 14

14 ✓



117317

JB L

Location Loc Qty Loc Code

ST275 22  
18057 22

NAS1149C0432R Purchased No  
Washer

100 Each 6,614.000 2

2 ✓



JB L

Location Loc Qty Loc Code

ST297 6614  
116900 1614  
117291 5000

116900

NAS1149F0432P Purchased No  
Washer

100 Each 1,000.000 18

18 ✓



JB 11/04/15

Location Loc Qty Loc Code

ST275 1000  
117291 1000

117291

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 68040

Parent Item: D4272-014

Parent Item Name: Basket Assembly, Lightweight Lid, RH

Start Date: 4/5/2011

Required Date: 4/8/2011

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0463R Purchased No 100 Each 176.0000 3 3 ✓  
Washer

Location Loc Qty Loc Code

FP-B 132  
115358 132  
ST297 44  
116900 44

NAS1149F0563P Purchased No 100 Each 89.0000 4 4 ✓  
Washer

Location Loc Qty Loc Code

ST275 89  
114576 89

NAS1515H4L Purchased No 100 Each 40.0000 2 2 ✓  
WASHER

Location Loc Qty Loc Code

FG 40  
103691 40

MS17984-C413 Purchased No 100 Each 9.0000 2 2 ✓  
PIN, QUICK RELEASE

Location Loc Qty Loc Code

ST315 9  
116823 9

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

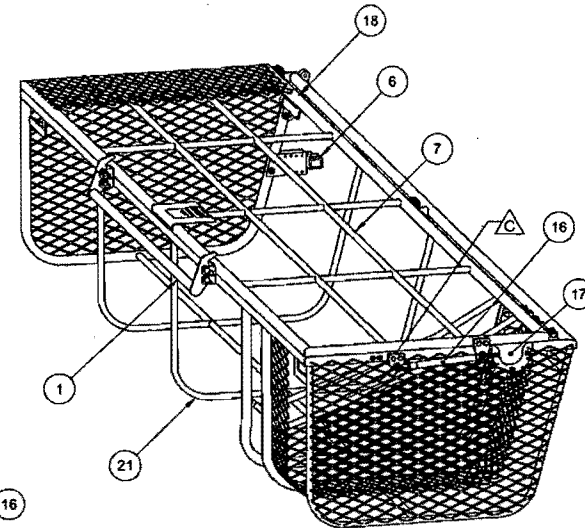
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SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 680410

RL 11-045



**D4272-011 BASKET ASSY, HEAVY DUTY LID, LH (SHOWN)**  
**D4272-012 BASKET ASSY, HEAVY DUTY LID, RH (OPPOSITE)**  
(MESH SHOWN LOCALLY FOR CLARITY)

RELEASED  
2011-01-18

**D4272-013 BASKET ASSY, LIGHTWEIGHT LID, LH (SHOWN)**  
**D4272-014 BASKET ASSY, LIGHTWEIGHT LID, RH (OPPOSITE)**  
(MESH SHOWN LOCALLY FOR CLARITY)

ITEM	QTY -011	QTY -012	QTY -013	QTY -014	PART NUMBER	DESCRIPTION
					D4272-011	BASKET ASSY, HEAVY DUTY LID, LH
					D4272-012	BASKET ASSY, HEAVY DUTY LID, RH
					D4272-013	BASKET ASSY, LIGHTWEIGHT LID, LH
					D4272-014	BASKET ASSY, LIGHTWEIGHT LID, RH
1	1	1	1	1	D2530	HANDLE WELDMENT
2	2	2	2	2	D2535	SPRING
3	2	2	2	2	D2537	BUSHING
4	2	2	2	2	D2690-6	LANYARD
5	2	2	2	2	D2831	BUMPER
6	1	1	1	1	D3912-041	EYEBOLT RECEIVER ASSY
7	1	1	1	1	D3914-041	BASKET LID ASSY
8			1	1	D3915-041	LIGHT LID ASSY
9	6	6	6	6	D3917-3	WASHER
10	2	2	2	2	D3953-3	GAS SPRING STUD, LID
11	2	2	2	2	D3953-7	GAS SPRING SPACER
12	2	2	2	2	D3953-8	GAS SPRING WASHER
13	2	2	2	2	D3953-17	GAS SPRING SPACER
14	1	1	1	1	D3953-19	GAS SPRING BRACKET
15	1	1	1	1	D3953-21	GAS SPRING BRACKET
16	1	1	1	1	D3969-3	GAS SPRING
17	1	1	1	1	D4021-5	BLANKING PLATE
18	1	1	1	1	D4150-041	ATTACHMENT ARM ASSY
19	1	1	1	1	D4151-041	BASKET HARDPOINT ASSY (LOWER)
20	1	1	1	1	D4151-043	BASKET HARDPOINT ASSY (UPPER)
21	1	1	1	1	D4273-041	BASKET BASE ASSY, LH
22		1	1	1	D4273-042	BASKET BASE ASSY, RH
24	3	3	3	3	AN3-10A	BOLT
26	4	4	4	4	AN3-14A	BOLT
27	2	2	2	2	AN3-16A	BOLT
28		2	2	2	AN3-20A	BOLT
29	3	3	3	3	AN4-12	BOLT
30	6	6	6	6	AN4-13A	BOLT
31	1	1	1	1	ANMC15	BOLT
32	4	4	4	4	AN5-17A	BOLT
33		2	2	2	AN5-21A	BOLT
34	3	3	3	3	AN310-4	NUT, CASTELLATED
35	3	3	3	3	AN310C4	NUT, CASTELLATED
36	2	2	2	2	MS17984-C413	QUICK RELEASE PIN
37	2	2	2	2	MS20600AD4W3	RIVET
38	9	9	9	9	MS21042L3	NUT
39	6	6	6	6	MS21042L4	NUT
40	4	4	4	4	MS21042L5	NUT
41	4	4	4	4	MS24685-151	COTTER PIN
42	2	2	2	2	MS24685-300	COTTER PIN
43	2	2	2	2	NAS1149DN832J	WASHER (ALT: AN860JD8)
44	14	14	14	14	NAS1149F0332P	WASHER
45	2	2	2	2	NAS1149C0432R	WASHER
46	18	18	18	18	NAS1149F0432P	WASHER
47	3	3	3	3	NAS1149C0463R	WASHER
48	4	4	4	4	NAS1149F0563P	WASHER
49	2	2	2	2	NAS1515H4L	WASHER

**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: -011/-012: 73 lbs APPROX  
-013/-014: 58 lbs APPROX

C	UPDATED D4273-041/-042 BASKET BASE ASSY; CHANGED LOCATION OF GAS SPRING MOUNTING BRACKET; UPDATED SECTION F-F	SC	10.12.23
B	REV. ITEM 23.25 (WEDGE); ITEM 36 QTY(-2); ITEM 44 QTY (-4) (B6-1); REV. D2537 FROM SECTION C-C (TYPO, D3-3)	CP	10.11.30
A	NEW ISSUE	SC	10.11.25
REV.	DESCRIPTION	BY	DATE
DESIGN	JPH	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	SG		
CHECKED	5	DRAWING NO.	REV. C
MFG. APPR.	15	D4272	SHEET 1 OF 3
APPROVED	15	TITLE	SCALE
DE APPR.	15	BASKET ASSY	NTS
DATE	10.12.23	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE LOANED, REPRODUCED OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD.	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

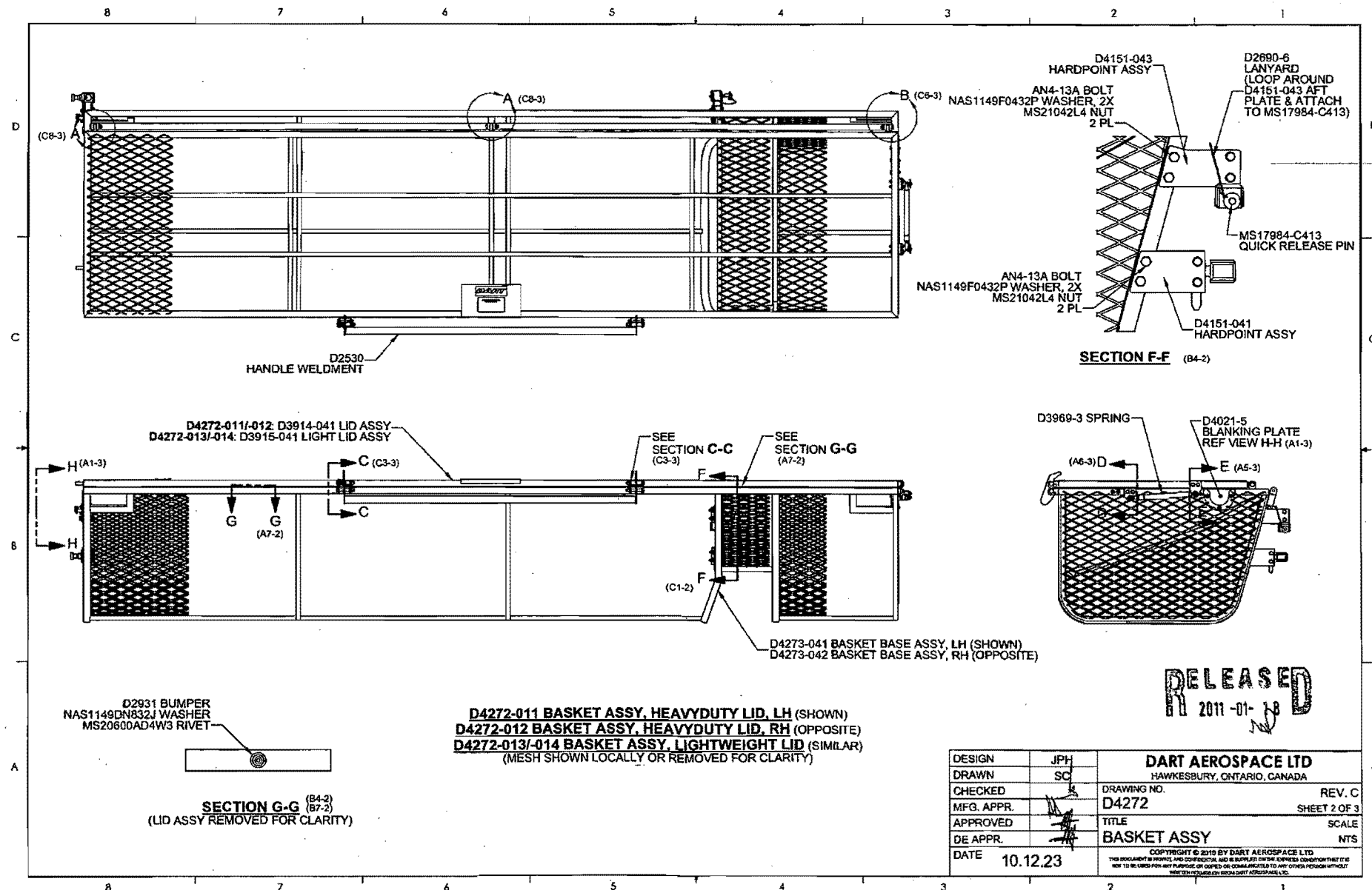
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

u/o 48090



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

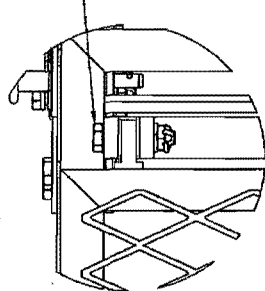
Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

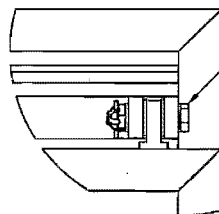
**NOTE:** Date & initial all entries

W/O 48040

AN4-12 BOLT  
D3917-3 WASHER, 2X  
NAS1149F0432P WASHER, 2X  
AN310-4 NUT, CASTELLATED  
MS24665-151 COTTER PIN

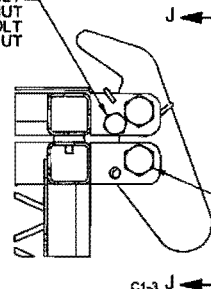


**DETAIL A** (D8-2)  
(D6-2)



**DETAIL B** (D3-2)

D4272-011/-012 AN3-16A BOLT  
MS21042L3 NUT  
D4272-013/-014 AN3-20A BOLT  
MS21042L3 NUT

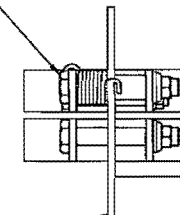


**SECTION C-C** (B5-2)  
(B7-2)

D4272-011/-012 AN5-17A BOLT  
D2537 BUSHING  
D2535 SPRING  
NAS1149F0563P WASHER  
MS21042L5 NUT

D4272-013/-014 AN5-21A BOLT  
D2537 BUSHING  
D2535 SPRING  
NAS1149F0563P WASHER  
MS21042L5 NUT

AN5-17A BOLT  
NAS1149F0563P WASHER  
MS21042L5 NUT

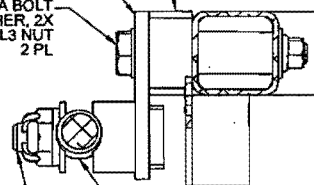


D2530  
HANDLE WELDMENT  
REF

**VIEW J-J** C3-3

D3953-17 GAS SPRING SPACER  
D3953-21 GAS SPRING BRACKET

AN3-14A BOLT  
NAS1149F0332P WASHER, 2X  
MS21042L3 NUT  
2 PL

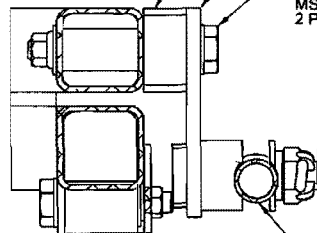


D3953-3 GAS SPRING STUD, LID  
D3953-7 GAS SPRING SPACER  
D3953-9 GAS SPRING SPACER  
NAS1149C0432R WASHER  
AN310C4 NUT, CASTELLATED  
MS24665-300 COTTER PIN

**SECTION D-D** (B2-2)

D3953-17 GAS SPRING SPACER  
D3953-19 GAS SPRING BRACKET

AN3-14A BOLT  
NAS1149F0332P WASHER, 2X  
MS21042L3 NUT  
2 PL



D3953-3 GAS SPRING STUD, LID  
D3953-7 GAS SPRING SPACER  
D3953-9 GAS SPRING SPACER  
NAS1149C0432R WASHER  
AN310C4 NUT, CASTELLATED  
MS24665-300 COTTER PIN

D3969-3 SPRING  
REF

**SECTION E-E** (B1-2)

AN3-10A BOLT  
NAS1149F0332P WASHER, 2X  
MS21042L3 NUT  
3 PL

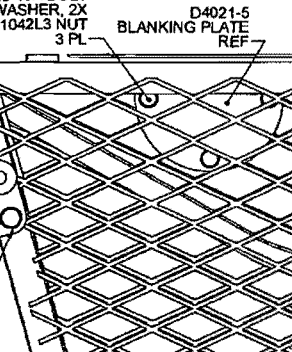
MS17984-C413  
QUICK RELEASE PIN

D4150-041  
ARM ASSY

D2690-6  
LANYARD  
(ATTACH TO  
MS17984-C413)




AN4C15 BOLT  
NAS1149C0463R WASHER  
D2690-6 LANYARD  
NAS1149C0463R WASHER  
D4150-041 REF

NAS1515H4L WASHER  
BASKET BASE, REF  
NAS1515H4L WASHER  
D4150-041 REF  
NAS1149C0463R WASHER  
AN310C4 CASTELLATED NUT  
MS24665-151 COTTER PIN



RELEASED  
R 2011-01-18

**VIEW H-H** (B8-2)

DESIGN	JPH	<b>DART AEROSPACE LTD</b>	
DRAWN	SC	HAWKESBURY, ONTARIO, CANADA	
CHECKED	K	DRAWING NO.	REV. C
MFG. APPR.		D4272	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		BASKET ASSY	NTS
DATE	10.12.23	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries